

# FIAT SERVICE LETTER

SUBJECT: BELL HOUSING AND CLUTCH

VEHICLES: 128 MODELS - 1974 - X1/9 MODELS

SERIAL # = 1760000 - 128  
= 18700 - X1/9

CONDITION: Transmission oil leak from bell housing

CAUSE: The soft plug which covers the transmission secondary shaft bearing slat in the bell housing of the 128 transaxles may be leaking.

CORRECTION: In order to correct this situation, the soft plug has been eliminated. The bearing now sits in a blind hole machined into the bell housing casting. To achieve this the bell housing has been cast thicker at this point. This requires a flywheel of a slightly different shape. The new flywheel is .1 inch (7/64 in.) thicker and cannot be used with the old pressure plate.

PARTS INFORMATION: The following are the part numbers of the items involved in this modification.

<u>Item</u>	<u>Pre-Modification</u>	<u>Post-Modification</u>
Disc	4309907	4321086
Pressure Plate	<del>4242521</del> 4309911	4323516
Flywheel	4272721	4320620

Please inform all Parts & Service personnel of this modification. In case of clutch replacement on these models, be sure to check the serial number of the car and order the proper parts accordingly.

READ, INITIAL AND PASS ON

Service Manager	Parts Manager	Service Writer	Technician			

MODIFIED  
VERSION

SOFT PLUG

