

SL 100-17
10-30-80

FIAT SERVICE LETTER

SUBJECT: PISTON/CONNECTING ROD INSTALLATION - SHOP MANUAL, PRINT NO. 8061

VEHICLES: X1/9 MODEL

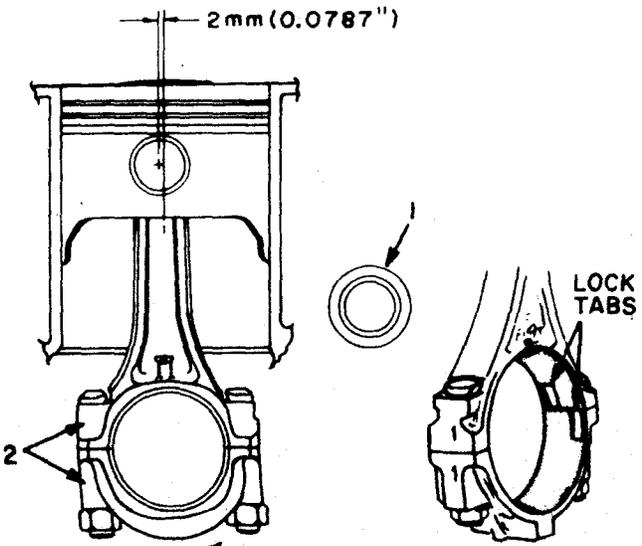
CONDITION: Incorrect information pertaining to the installation of the piston/connecting rod in the crankcase Section of the shop manual.

The incorrect data is as follows:

- Page 44 - the diagram illustrating the installation of the piston/connecting rod in relation to the auxiliary shaft.
- Page 45 - the second sentence of the last paragraph, stating the numbers stamped on connecting rods be installed towards the auxiliary shaft.

CORRECTION: Both in the corrected diagram shown below, and the above mentioned text, the matching number for the connecting rod to cylinder (#2) must be installed away from auxiliary shaft (#1). Please make corrections to shop manuals at your disposal. The diagram and text will be corrected in the next printing of the shop manual.

IMPORTANT: Another method of ensuring proper piston/rod installation is to have the bearing lock tabs in the rod and bearing cap facing towards the auxiliary shaft.



READ, INITIAL AND PASS ON

Service Manager	Parts Manager	Service Writer	Technician