

S.L. 701-8

3-5-76

# FIAT SERVICE LETTER

SUBJECT: WINDOW GLASS OPERATION

VEHICLES: 124 SPORT MODELS  
X1/9 MODELS  
131 MODELS - LATE PRODUCTION

## GENERAL INFORMATION:

Attached are diagrams showing the cable winding sequence for both right and left doors of the X1/9 and 124 Spider. Also included are the instructions for the replacement and adjustment of these window regulators.

In addition to the above information, a list of modifications to the front window regulator system on late production 131 - 4 door models has been enclosed. These modifications allow for easier operation and service adjustment.

This information should be made readily available to all service personnel.

READ, INITIAL AND PASS ON

Service Manager	Parts Manager	Service Writer	Technician			

## 124 SPIDER WINDOW REGULATOR INSTALLATION - ADJUSTMENT

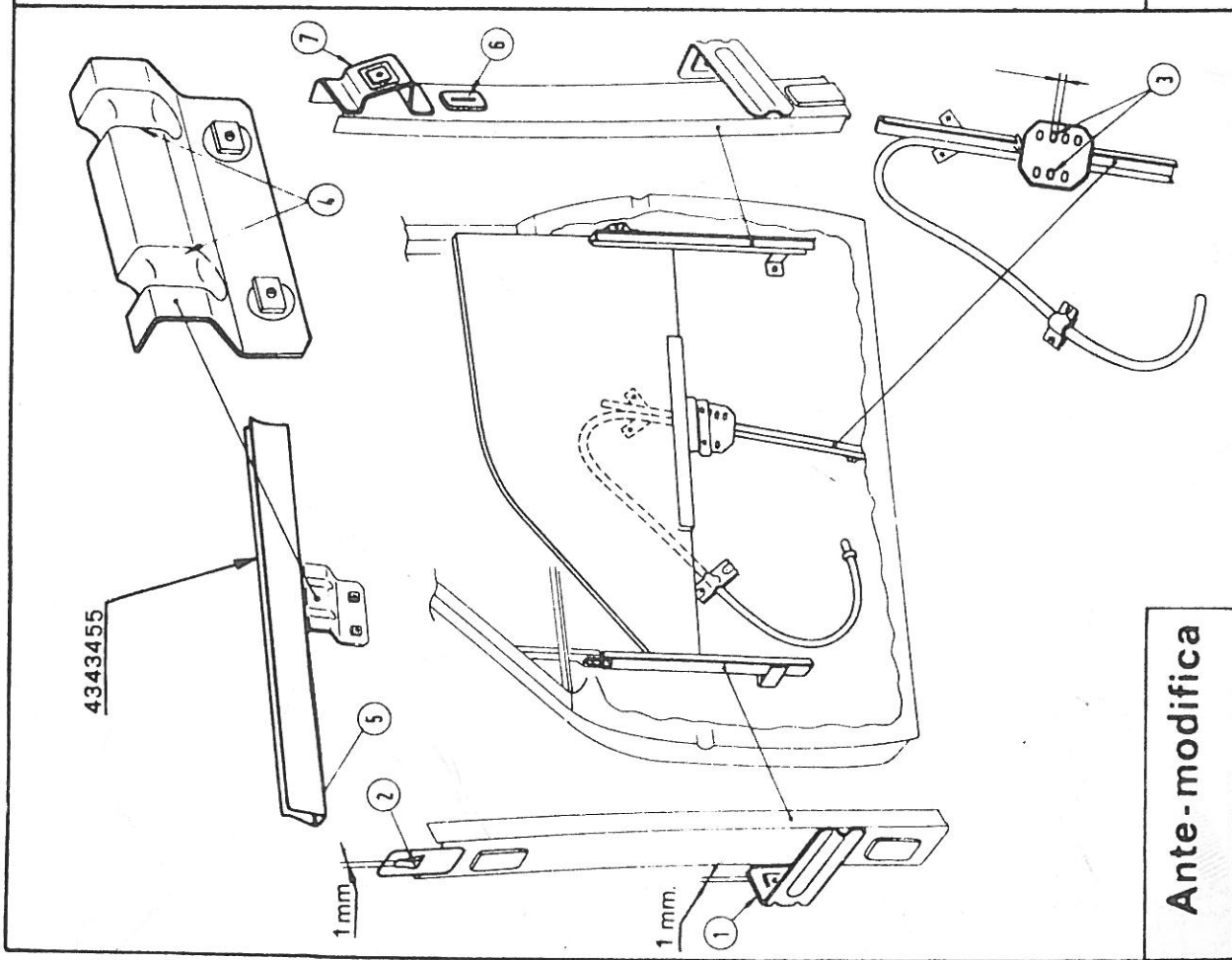
The attached diagrams show the window regulator cable winding sequence for the right and left door of the 124 Spider.

Follow instructions below for window regulator installation:

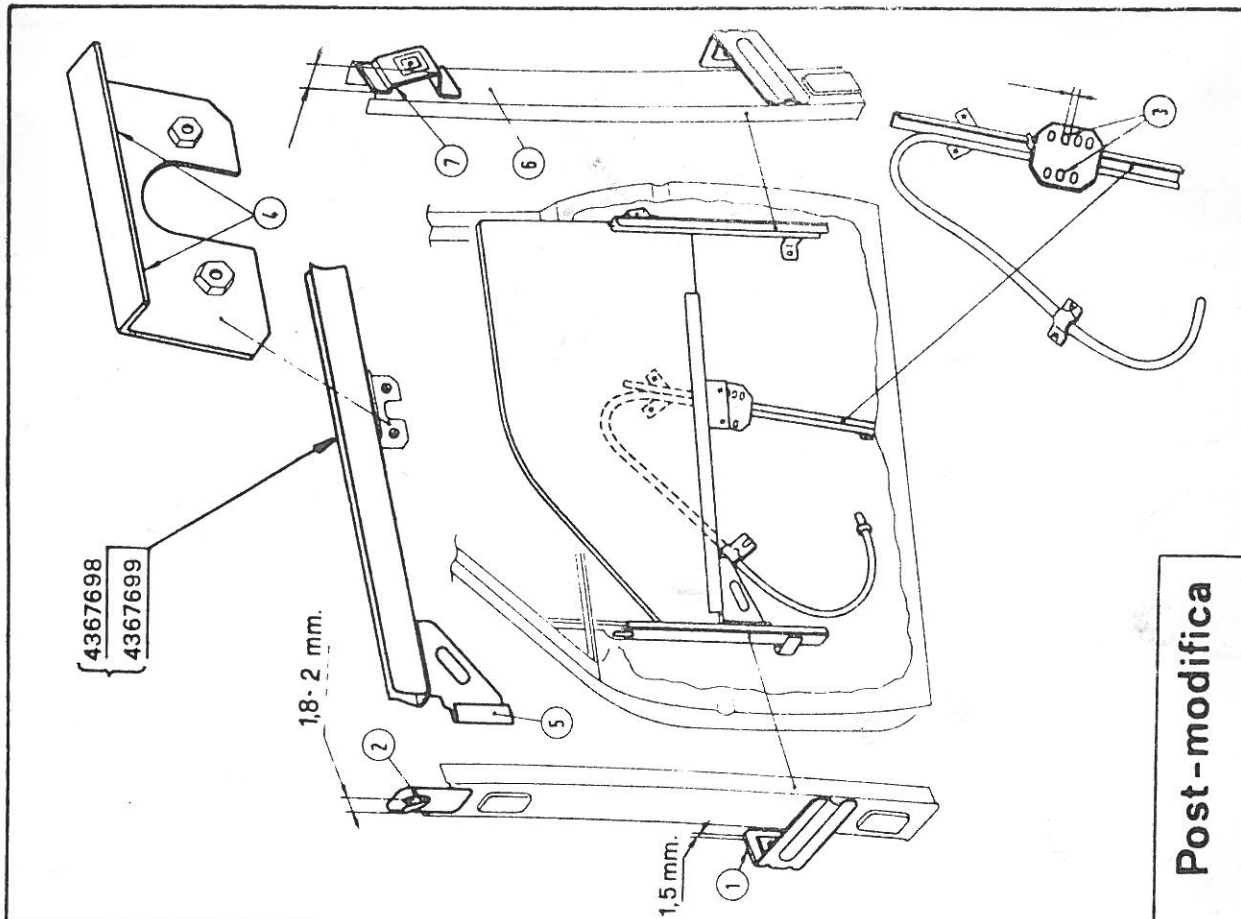
1. DO NOT remove the metal clip securing the cable tight against the drum until the cable has been strung on all the pulleys.
2. Attach the window regulator to the door panel and start the cable on the top front pulley then following the diagram over each pulley in turn. String the cable on the adjustable pulley last. (To make this procedure easier it might be necessary to loosen the support bar for the lower two pulleys in order to provide more slack in the cable).
3. Tighten lower pulley support (if loose).
4. Slightly tension adjustable pulley and remove the metal clip.
5. Working with the adjustable pulley, tighten the cable until all slack is removed.
6. Lubricate the cable and pulleys with light grease.
7. Attach the window to the cable checking to see that it has full travel in both directions.
8. \*Check for free operation of both window and regulator.

### NOTE:

Window regulators are interchangeable for either door.



Ante-modifica



Post-modifica